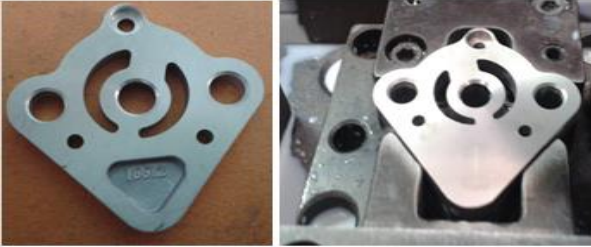
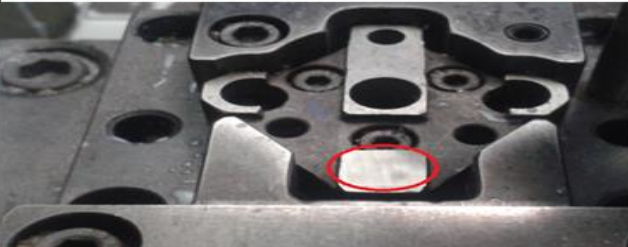
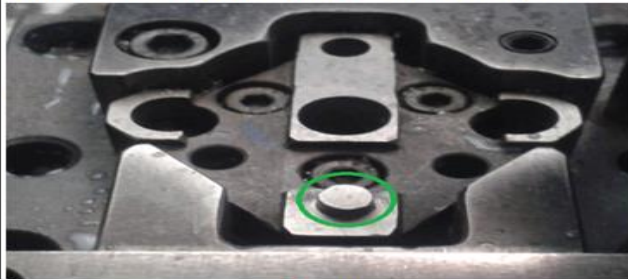
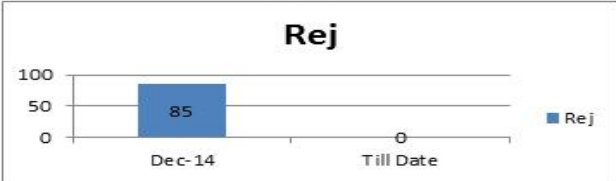


Poka-Yoke A373 COVER WRONG LOADING

PROD

ADVIK	TPM Circle No.:	Activity	KK	JH	QM	PM	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
	TPM Circle Name:	Loss no.	✓								
Plant-1, Chakan.	Dept.: Machine Shop.	Step									Kaizen No.: 0
Cell No.: A373	Cell Name: A373 Cover	Result Area	P	Q-Def. A / B / C			C	D	S	M	
		Process / Stage : CNC		Operation : Machining							
Kaizen Theme: To Eliminate Rejection.		Idea : Provide Poka Yoke.									
		Counter Measure: Locating pin provided in fixture to Avoid Mistake.									
Problem / Present Status: 1. A373 Cover Dia. 6.3mm hole shift.		Before : No Poka Yoke Available to avoid Wrong Load.				Bench Mark		85			
						Target		0			
						Kaizen Start		10.12.2014			
						Kaizen Finish		02.01.2015			
						Team Members With Sign : Nilesh Khadke. Nitin Sutar.					
						Benefits:					
						P					
						Q	Eliminate Rejection.				
						C					
						D					
						S	---				
						M	---				
						Kaizen Sustenance :					
						What to do : 1. Make availability of pin before loading part..					
						How to do : 1. Daily Checking Start of Shift.					
Why Why Analysis : Why1: A373 Cover Dia. 6.3mm hole shift. Why2: A373 Cover during Machining of 3rd setup job can be Place Wrong load. . Why3: During Machining Opposite Side Can load in Fixture. Why4: No Poka Yoke Available to avoid this type Mistake.		After : Poka- Yoke Provide To Avoid Wrong Load.									
Root Cause : No Poka Yoke to avoid this type Mistake.						Result :					
											
Registration no.& dt : 02.01.2015											
Submitted by : Umesh Pimple											
Manager's Sign : Surendra Kulkarni											
						Scope & Plan for Horizontal Deployment					
Sr. no.	Model	Target Date	Responsibility	Status							
-	-	-	-	-							